

Assembly of Model 510

WARNING

- Turn off and unplug the Mark V before performing any Assembly and Alignment procedure.
- If your Mark V has the 240-Volt motor, refer to "Mark V 240-Volt Motor" in the SAFETY section for important electrical information.

Refer to the Parts Lists and Exploded Views to identify parts.

NOTE

Save the shipping carton in case you have to return the Mark V.

Tools Needed:

- 7/16" wrench (or adjustable wrench)
- 5/32" Allen wrench (provided)
- 5' board with a straight edge
- Medium screwdriver
- Medium Phillips screwdriver
- Mallet
- Scrap block of wood
- Paste floor or paste furniture wax
- Rag
- Stiff brush
- Denatured alcohol

UNPACK THE MARK V

- ✓ 1. If you haven't already, make sure you have cleared a flat, well-lighted area, and have placed the Mark V box flat on the floor.
- ✓ 2. If you haven't already, remove the band strapping from around the box.
- ✓ 3. Lift off the top of the box and set it aside. Your Mark V should look like Fig. B-1. Also, you should have moved the big accessories box aside and opened it.
- ✓ 4. Remove the worktable, as shown in Fig. B-2, then remove the cardboard from the support tubes (seen in Fig. B-3) and the guard (seen in Fig. B-4).
- ✓ 5. Loosen the headrest lock and lift up the way tubes, as in Fig. B-5. Have a helper remove the legs and the box, as shown in Fig. B-6. Then lower the way tubes and secure the headrest lock.

Accessories Box

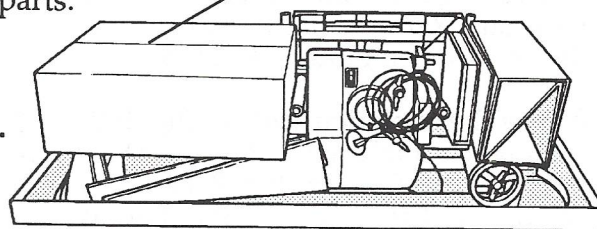


Fig. B-1

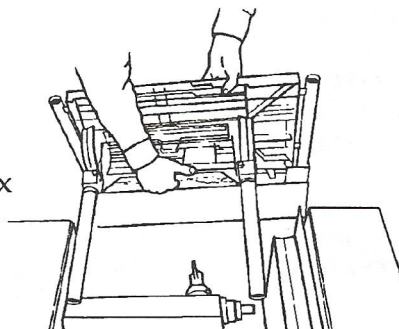


Fig. B-2

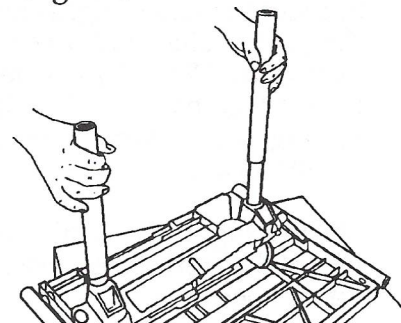


Fig. B-3

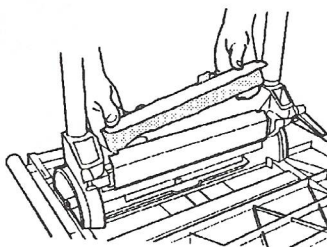


Fig. B-4

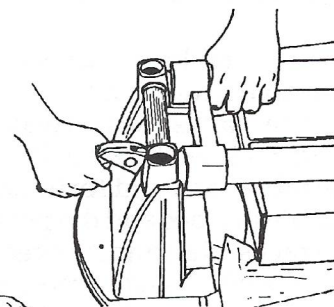


Fig. B-5

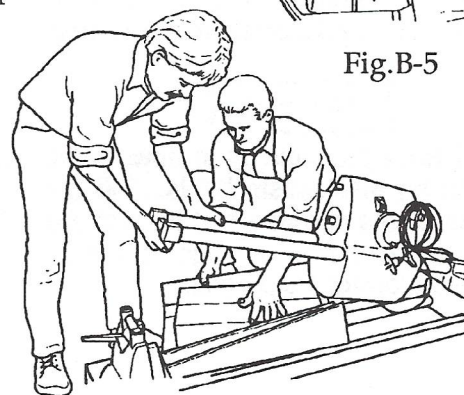


Fig. B-6