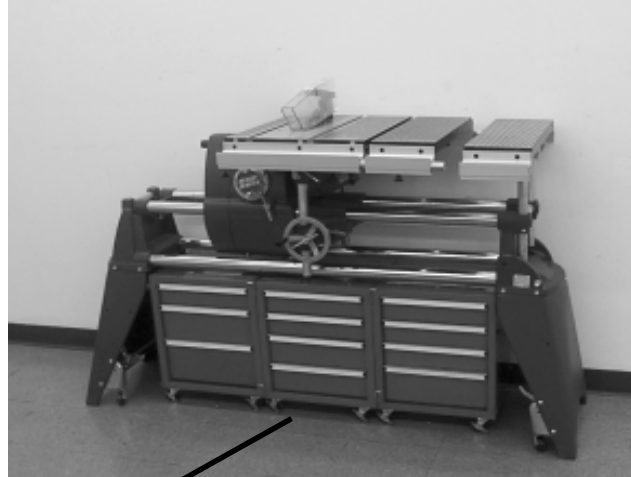




Shopsmith Storage Cabinet System



555971



522322



522319



522320

Safety

WARNING

- **Do not stand on or in this product. You may fall which can cause personal injury.**
- **Wear Safety Glasses when removing or repositioning the cabinets and drawers.**
- **When moving this product, do not pull it. Push the product to prevent personal injury.**
- **Use the brakes when not moving this product. This will prevent the product from rolling.**
- **Be careful not to open more than one drawer at a time. This product may become unstable and tip.**
- **Handle and swivel casters must be attached properly to the cabinet.**
- **Do not alter this product in any manner.**
- **Keep this product on level surfaces, this product may become unstable and tip if stored or moved on an un-level surface.**

Assembly

Caster and handle installation

Note

Use adequate manpower for this operation.

Make sure that the cabinet is empty prior to installing the casters and handles.

Casters

1. Lay the cabinet down on its top. Use packaging material to protect the paint finish.
2. Mount both swivel casters on the back side of the cabinet and the locking caster to the front (drawer side).
3. Attach each caster using four bolts per cabinet for the casters and two for each handle.
4. Wrench tighten all bolts.
5. Return cabinet to its upright position.
6. See Figure A-1, for final assembled cabinet.



Figure A-1

Multi-side by side assembly

1. Attach casters as noted above.
2. Attach 1 handle to each end of cabinet.
3. Use hinge pins to attach cabinets to each other.
4. See Figure A-2 for final assembled cabinet.
5. The Cabinet assembled in this manner will slide under the Mark V unit, see figure A-3.



Figure A-2



Figure A-3

Vertical assembly of multiple cabinets.

1. Attach casters on bottom unit, see notes above.
2. Remove drawers from other two units, attach bolts vertically through the casters holes.
3. Attach handles to middle cabinet.
4. Replace drawers into each cabinet after setting up right.
5. See Figure A-4 for final assembly of vertical cabinet.



Figure A-4

NOTE

If you have any questions about your Shopsmith Cabinets, please call our Customer Service Department TOLL-FREE at 1-800-762-7555, or drop us an e-mail at techsupport@shopsmith.com, or visit our website at www.shopsmith.com, or write to us at:

Shopsmith, Inc.

Attn: Customer Service Technical Dept.

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