



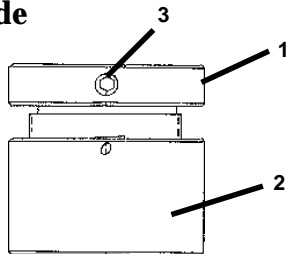
Adjustable Collar 555937

WARNINGS

- ❑ Read, Understand, and follow all instructions in Mark V Manual .
- ❑ Always lock table height lock securely before making any cuts on Mark V. **DO NOT** rely on the setscrew in the adjustable collar to hold the table position.
- ❑ Always lock setscrew against round part of table tube. **DO NOT** lock against rack cut in tube. The setscrew will damage the rack teeth.

Parts List			
Ref No.	Part No.	Item Description	Qty
—	555937	Adjustable Collar Assembly (includes ref no. 1-3)	
1	522132	Adjusting Nut	1
2	522131	Adjusting Screw	1
3	514748	Setscrew 5/16-18x1/2	1

Parts Explode



USE

NOTE

One revolution of nut on the adjustable collar equals 1/16", one-half a revolution equals 1/32", one quarter revolution equals 1/64".

- Slip adjustable collar onto the table tubes with setscrew on the shaft toward the tiebar and slide fully up against the tiebar. This is its "parking spot". It can be used to adjust table position for operations listed below:
- Sawing Tenoning Molding Dadoing Routing with Increaser Drilling Mortising In this position it can also be used to help align Spt's drive shaft to the headstock.
- To use the adjustable collar after installed, loosen the setscrew against the table post, unscrew the nut several turns and align the "o" mark with the setscrew. Lower the adjustable collar against the carriage. Do not lock setscrew.
- Position table for desired operation, position the table so the cut is slightly shallow. Make a test cut in a piece of scrap wood.
- Fine tuning depth of cut by locking adjustable collar setscrew against table post, tighten nut on adjustable collar to reduce its height.

CAUTION

DO NOT lift the table using the adjustable collar. The setscrew will gouge the table tubes and leave a burr which will score the carriage and post holes, damaging your carriage.

